

ANSI PIPE SCHEDULE SI-UNITS (METRIC)

OD's = mm
 Wall thickness = mm
 Weight = kg/m (plain end mass)

For 5s, 10s, 40s, 80s:
 Figures based on austenitic steel

Nominal pipe size inches	OD mm	5s	10s	40s	80s	10	20	30	STD	40	60	XS	80	100	120	140	160	XXS
6 / 1/8	10.3		1.24 0.28	1.73 0.36	2.41 0.48				1.73 0.37	1.73 0.37		2.41 0.47	2.41 0.47					
8 / 1/4	13.7		1.65 0.51	2.24 0.64	3.02 0.80				2.24 0.63	2.24 0.63		3.02 0.80	3.02 0.80					
10 / 3/8	17.1		1.65 0.64	2.31 0.86	3.20 1.12				2.31 0.84	2.31 0.84		3.20 1.10	3.20 1.10					
15 / 1/2	21.3	1.65 0.82	2.11 1.01	2.77 1.30	3.73 1.65				2.77 1.27	2.77 1.27		3.73 1.62	3.73 1.62				4.78 1.95	7.47 2.55
20 / 3/4	26.7	1.65 1.04	2.11 1.31	2.87 1.71	3.91 2.24				2.87 1.69	2.87 1.69		3.91 2.20	3.91 2.20				5.56 2.90	7.82 3.64
25 / 1	33.4	1.65 1.33	2.77 2.13	3.38 2.55	4.55 3.29				3.38 2.50	3.38 2.50		4.55 3.24	4.55 3.24				6.35 4.24	9.09 5.45
32 / 1 1/4	42.2	1.65 1.68	2.77 2.76	3.56 3.46	4.85 4.56				3.56 3.39	3.56 3.39		4.85 4.47	4.85 4.47				6.35 5.61	9.70 7.77
40 / 1 1/2	48.3	1.65 1.95	2.77 3.11	3.68 4.13	5.08 5.51				3.68 4.05	3.68 4.05		5.08 5.41	5.08 5.41				7.14 7.25	10.15 9.56
50 / 2	60.3	1.65 2.44	2.77 4.01	3.91 5.54	5.54 7.63				3.91 5.44	3.91 5.44		5.54 7.48	5.54 7.48				8.74 11.11	11.07 13.44
65 / 2 1/2	73.0	2.11 3.77	3.05 5.36	5.16 8.81	7.01 11.64				5.16 8.63	5.16 8.63		7.01 11.41	7.01 11.41				9.53 14.92	14.02 20.39
80 / 3	88.9	2.11 4.60	3.05 6.59	5.49 11.52	7.62 15.59				5.49 11.29	5.49 11.29		7.62 15.27	7.62 15.27				11.13 21.35	15.24 27.68
90 / 3 1/2	101.6	2.11 5.29	3.05 7.55	5.74 13.57	8.08 19.01				5.74 13.57	5.74 13.57		8.08 18.63	8.08 18.63				-	-
100 / 4	114.3	2.11 5.96	3.05 8.52	6.02 16.40	8.56 22.77				6.02 16.07	6.02 16.07		8.56 22.32	8.56 22.32		11.13 28.32		13.49 33.54	17.12 41.03
125 / 5	141.3	2.77 9.67	3.40 11.82	6.55 22.20	9.53 31.59				6.55 21.77	6.55 21.77		9.53 30.97	9.53 30.97		12.70 40.28		15.88 49.11	19.05 57.43
150 / 6	168.3	2.77 11.55	3.40 14.13	7.11 28.83	10.97 43.42				7.11 28.26	7.11 28.26		10.97 42.56	10.97 42.56		14.27 54.20		18.26 67.56	21.95 79.22
200 / 8	219.1	2.77 15.09	3.76 20.37	8.18 43.39	12.70 65.95		6.35 33.31	7.04 36.81	8.18 42.55	8.18 42.55	10.31 53.08	12.70 64.64	12.70 64.64	15.09 75.92	18.26 90.44	20.62 100.92	23.01 111.27	22.23 107.92
250 / 10	273.1	3.40 23.08	4.19 28.34	9.27 61.52	12.70 83.19		6.35 41.77	7.80 51.03	9.27 60.31	9.27 60.31	12.70 81.55	12.70 81.55	15.09 96.01	18.26 114.75	21.44 133.06	25.40 155.15	28.58 172.33	25.40 155.15
300 / 12	323.9	3.96 31.89	4.57 36.73	9.52 75.32	12.70 99.43		6.35 49.73	8.38 65.20	9.53 73.88	10.31 79.73	14.27 108.96	12.70 97.46	17.48 132.08	21.44 159.91	25.40 186.97	28.58 208.14	33.32 238.76	25.40 186.97
350 / 14	355.6	3.96 35.06	4.78 42.14			6.35 54.69	7.92 67.90	9.53 81.33	9.53 81.33	11.13 94.55	15.09 126.70	12.70 107.39	19.05 158.10	23.83 194.96	27.79 224.65	31.75 253.56	35.71 281.70	
400 / 16	406.4	4.19 42.41	4.78 48.26			6.35 62.64	7.92 77.83	9.53 93.27	9.53 93.27	12.70 123.30	16.66 160.12	12.70 123.30	21.44 203.53	26.19 245.56	30.96 286.64	36.53 333.19	40.49 365.35	
450 / 18	457.2	4.19 47.77	4.78 54.36			6.35 70.57	7.92 87.71	11.13 122.38	9.53 105.16	14.27 155.80	19.05 205.74	12.70 139.15	23.88 254.55	29.36 309.62	34.93 363.56	39.67 408.26	45.24 459.37	
500 / 20	508.0	4.78 60.46	5.54 70.00			6.35 78.55	9.53 117.15	12.70 155.12	9.53 117.15	15.09 183.42	20.62 247.83	12.70 155.12	26.19 311.17	32.54 381.53	38.10 441.49	44.45 508.11	50.01 564.81	
550 / 22	558.8	4.78 66.57	5.54 77.06			6.35 86.54	9.53 129.13	12.70 171.09	9.53 129.13	-	22.23 294.25	12.70 171.09	28.58 373.83	34.93 451.42	41.28 527.02	47.63 600.63	53.98 672.26	
600 / 24	609.6	5.54 84.16	6.35 96.37			6.35 94.53	9.53 141.12	14.27 209.64	9.53 141.12	17.48 255.41	24.61 355.26	12.70 187.06	30.96 442.08	38.89 547.71	46.02 640.03	52.37 720.15	59.54 808.22	
650 / 26	660.4					7.92 127.36	12.70 202.72	-	9.53 152.87	-		12.70 202.72						
700 / 28	711.2					7.92 137.32	12.70 218.69	15.88 271.21	9.53 164.85	-		12.70 218.69						
750 / 30	762.0	6.35 120.72	7.92 150.36			7.92 147.28	12.70 234.67	15.88 292.18	9.53 176.84	-		12.70 234.67						
800 / 32	812.8					7.92 157.24	12.70 250.64	15.88 312.15	9.53 188.82	17.48 342.91		12.70 250.64						
850 / 34	863.6					7.92 167.20	12.70 266.61	15.88 332.12	9.53 200.31	17.48 364.90		12.70 266.61						
900 / 36	914.4					7.92 176.96	12.70 282.27	15.88 351.70	9.53 212.56	19.05 420.42		12.70 282.27						
950 / 38	965.2								9.53 224.54			12.70 298.24						
1000 / 40	1016.0								9.53 236.53			12.70 314.22						
1050 / 42	1066.8								9.53 248.52			12.70 330.19						
1100 / 44	1117.8								9.53 260.50			12.70 346.16						
1150 / 46	1168.4								9.53 272.25			12.70 351.82						
1200 / 48	1219.2								9.53 284.24			12.70 377.79						